

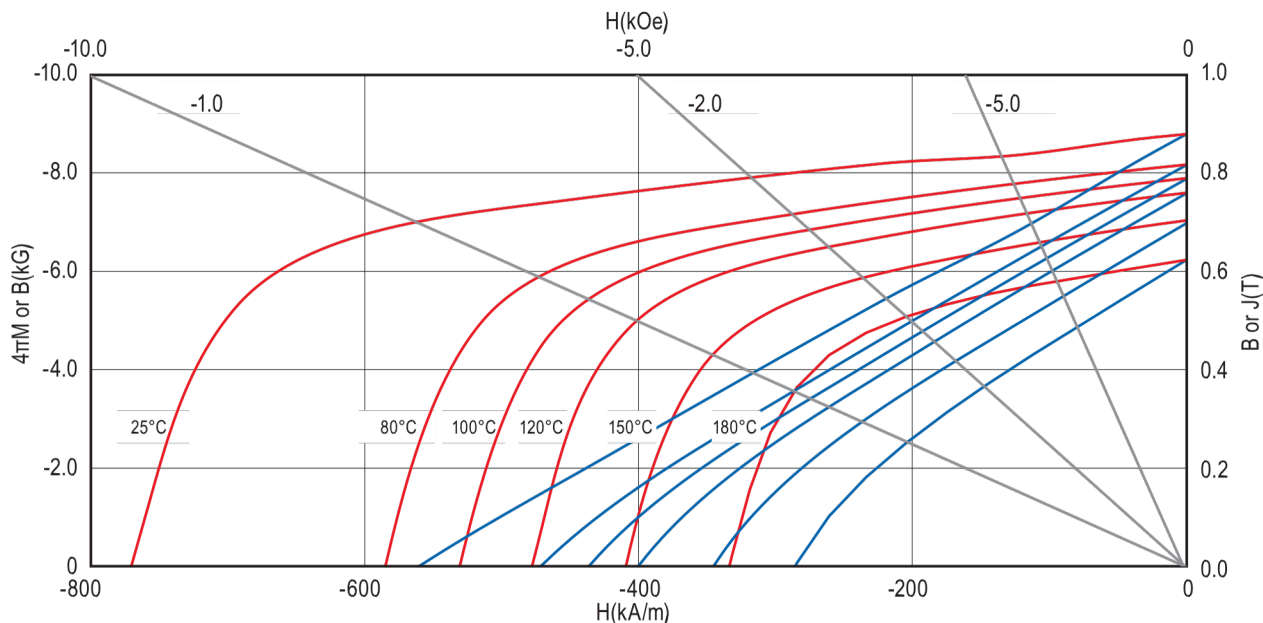
# MQP™-15-9HD-20442 Isotropic Powder\*

## Material Description

MQP-15-9HD-20442-070 is a cobalt free isotropic magnetic powder, designed for the manufacturing of high density bonded neo magnets. This powder utilizes Magnequench "Advanced Quenching (AQ)" powder production technology. Improving upon the existing MQP-15-9HD-20178 by providing higher energy products and remanence without any change in formulation.

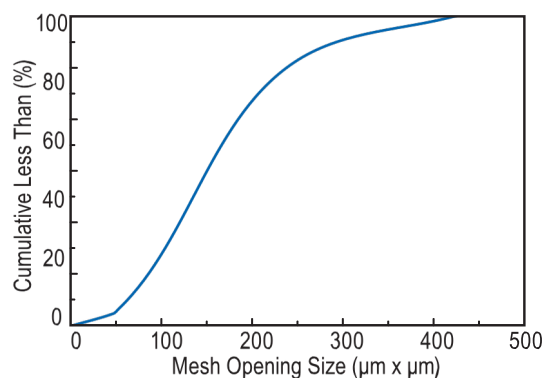
## Powder Magnetic Characteristics<sup>1</sup>

		SI	CGS
Specified	Residual Induction, $B_r$ .....	875-885	mT.....8.75-8.85
	Energy Product, $(BH)_{max}$ .....	122-128	kJ/m <sup>3</sup> .....15.3-16.0
	Intrinsic Coercivity, $H_{ci}$ .....	725-785	kA/m.....9.1-9.8
Typical	Intrinsic Coercivity, $H_c$ .....	545	kA/m ..... 6.8
	Magnetizing Field to ≥ 95% Saturation $H_s$ .....	≥ 1600	kA/m ..... ≥ 20.0
	Temperature coefficient of $B_r$ , $\alpha$ , to 100° C .....	-0.14	%/°C
	Temperature coefficient of $H_{ci}$ , $\beta$ , to 100° C .....	-0.42	%/°C
	Curie Temperature, $T_c$ .....	292	°C
	Maximum Operating Temperature <sup>2</sup> .....	130-150	°C
	Maximum Process Temperature <sup>3</sup> .....	225-250	°C



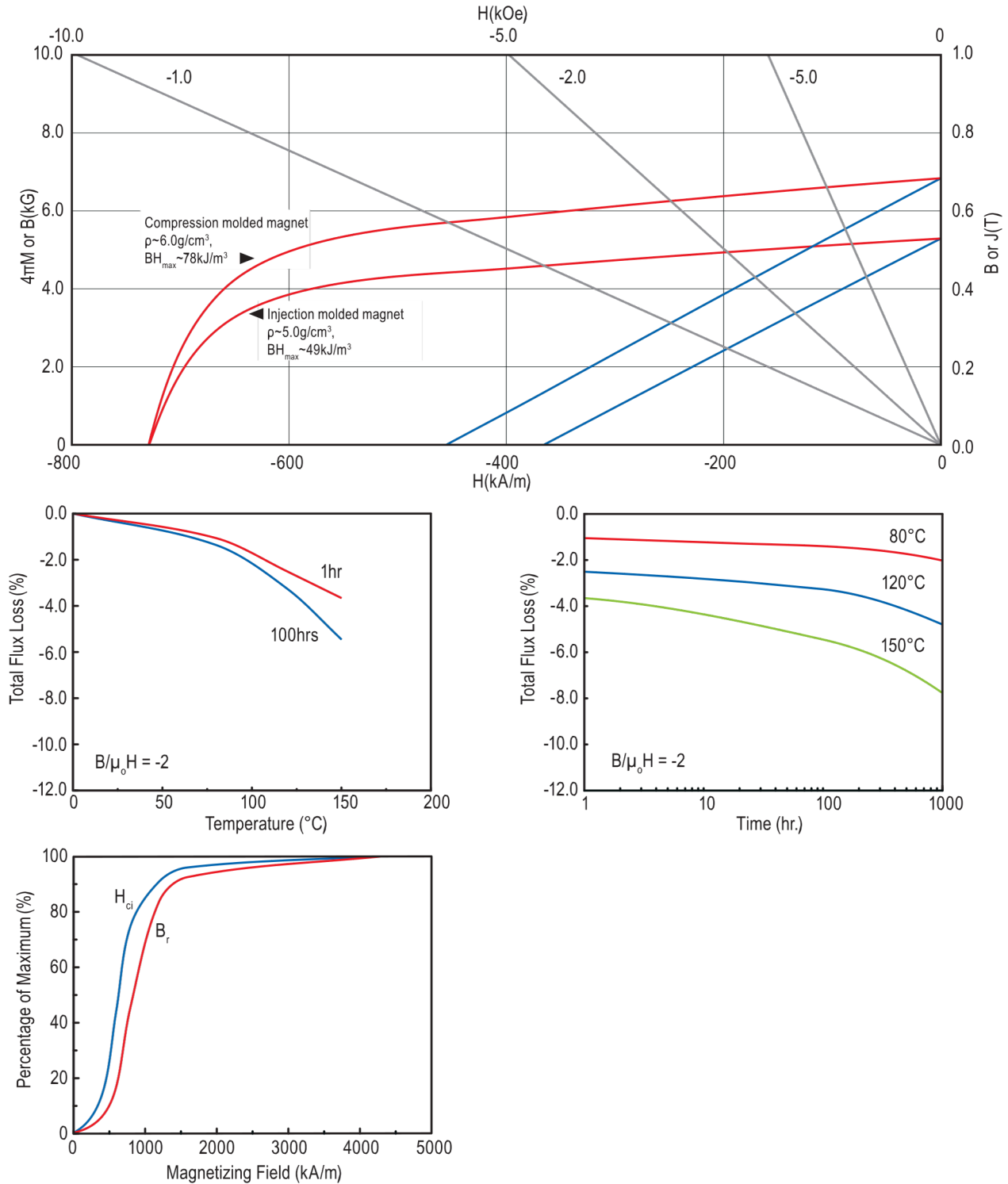
## Physical Characteristics

Specified	Sieve Screen Analysis:	
	Total > 40 Mesh (420x420μm opening) .....	< 0.1wt%
	Total > 60 Mesh (250μm x 250μm opening) .....	< 25wt%
	Total < 270 Mesh (53μm x 530μm opening) .....	< 12wt%
Typical	Density (theoretical) .....	7.60 g/cm <sup>3</sup>
	Apparent Density .....	2.63 g/cm <sup>3</sup>



\*Contact Magnequench to obtain up-to-date product specifications.

## Bonded Magnet Characteristics<sup>4</sup>



<sup>1</sup> Properties measured at 25°C, unless otherwise specified.

<sup>2</sup> The Maximum Operating Temperature for a magnet made from this powder is dependent upon the specific application, the type of magnet, and magnet geometry. Contact our Application Engineers for more information.

<sup>3</sup> Maximum Process Temperature is defined here at <2% reduction in coercivity (i.e. structural loss) after heating powder 1 hour in air.

<sup>4</sup> These properties are typical at 25°C and are representative only. Magnet properties are dependent upon powder loading and magnet manufacturing conditions. Contact our Application Engineers for information about Magnequench magnet products.

\* This powder, the products that are made there from, and its manufacturing processes are subject to one or more of the following United States Patents: 6,183,572; 6,478,890; 6,527,875; 6,855,265; 6,979,409; 7,087,185; 7,144,463.