

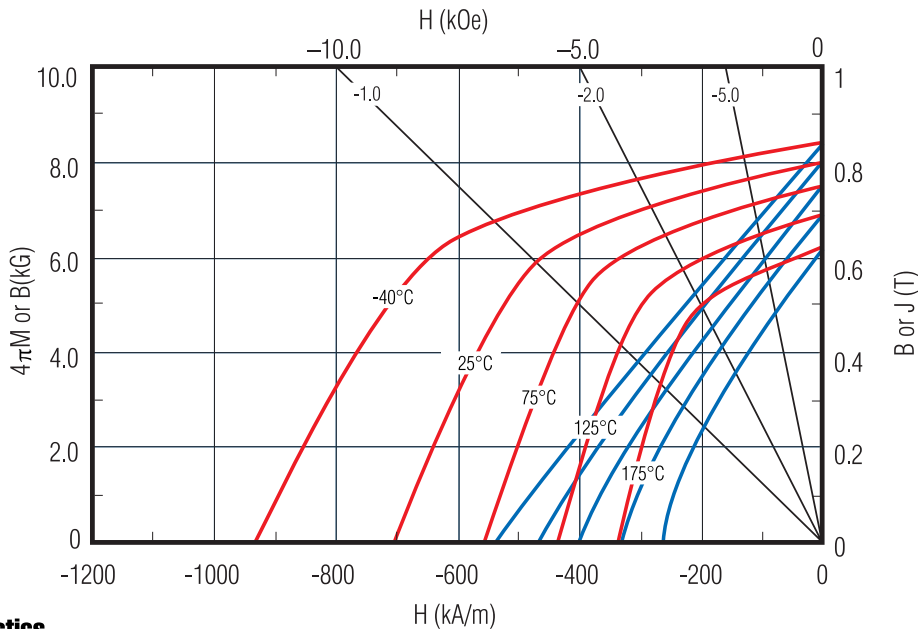
# MQP™ -13-9-10533-070 ISOTROPIC POWDER\*

## Material Description

MQP-13-9-10533-070, our first powder designed for lower flux applications, is an isotropic magnet powder suitable for the manufacture of bonded magnets. It is based on a patented Nd-Pr-Fe-B alloy composition. This material is produced by employing a proprietary rapid solidification process followed by a milling process and heat treatment. We also offer other powder grades in the MQP-13-9 series which provide equivalent or improved properties at lower costs.

## Powder Magnetic Characteristics<sup>1</sup>

	SI	CGS
<b>Specified</b>		
Residual Induction, $B_r$ .....	790-820 mT .....	7.90-8.20 kG
Energy Product, $(BH)_{max}$ .....	97-105 kJ/m <sup>3</sup> .....	12.2-13.2 MGOe
Intrinsic Coercivity, $H_{ci}$ .....	640-800 kA/m .....	8.0-10.0 kOe
<b>Typical</b>		
Coercive Force, $H_c$ .....	470 kA/m .....	5.9 kOe
Magnetizing Field to >95% Saturation (Min.), $H_s$ .....	≥1600 kA/m .....	≥20 kOe
Temperature coefficient of $B_r$ , $\alpha$ , to 100°C .....	-0.12 %/°C	
Temperature coefficient of $H_{ci}$ , $\beta$ , to 100°C .....	-0.4 %/°C	
Curie Temperature, $T_c$ .....	305 °C	
Maximum Operating Temperature <sup>2</sup> .....	120-160 °C	
Maximum Process Temperature <sup>3</sup> .....	250 °C	



## Physical Characteristics

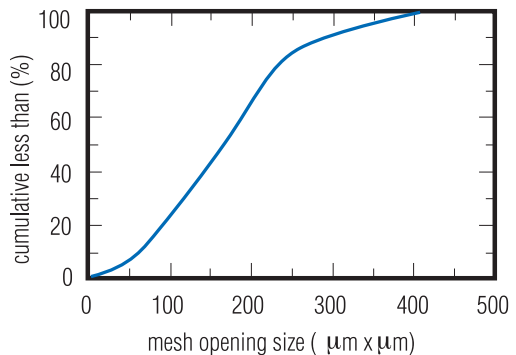
### Specified

Sieve Screen Analysis:

- Total > 40 Mesh (420x420 μm opening) ..... < 0.1 wt. %
- Total > 60 Mesh (250x250 μm opening) ..... < 25 wt. %
- Total < 270 Mesh (53x53 μm opening) ..... < 12 wt. %

### Typical

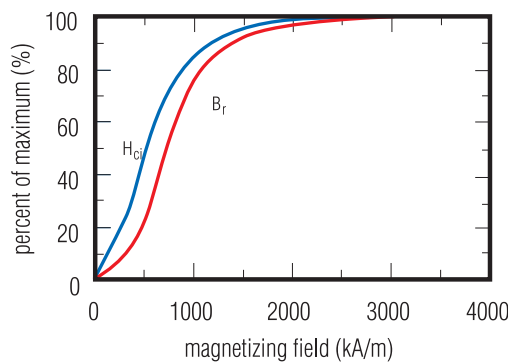
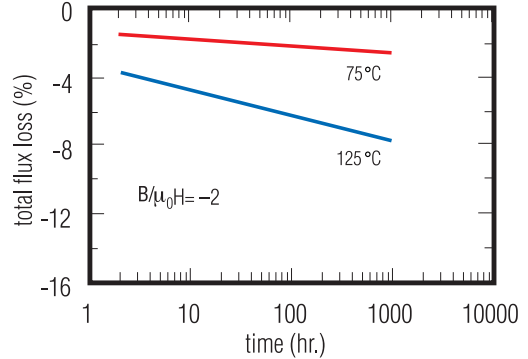
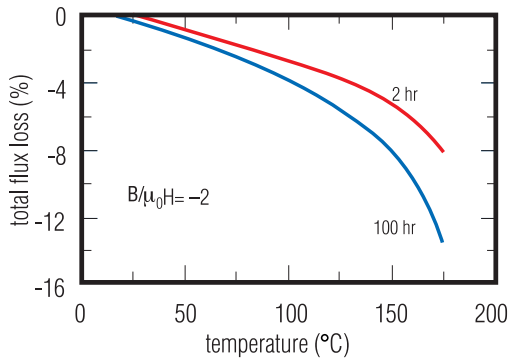
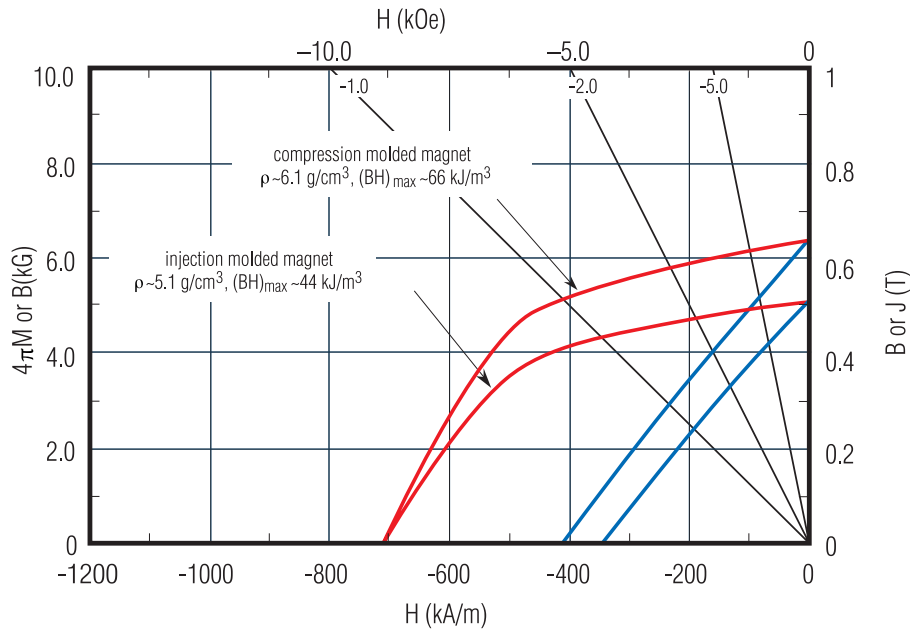
- Density (theoretical) ..... 7.56 g/cm<sup>3</sup>
- Apparent density ..... 2.7 g/cm<sup>3</sup>



\* Contact Magnequench to obtain up-to-date product specifications and for assistance in selecting the ideal product for your application.

**MQP™-13-9-10533-070 ISOTROPIC POWDER**

**Bonded Magnet Characteristics<sup>4</sup>**



<sup>1</sup> Properties measured at 25°C, unless otherwise specified.  
<sup>2</sup> The Maximum Operating Temperature for a magnet made from this powder is dependent upon the specific application, the type of magnet, and magnet geometry. Contact your local sales representative for more information.  
<sup>3</sup> Maximum Process Temperature is defined here as <2% reduction in flux (i.e. structural loss) after heating powder 1 hour in air.  
<sup>4</sup> These properties are typical at 25°C and are representative only. Bonded magnet properties are dependent upon powder loading and magnet manufacturing conditions. Contact your local sales representative for information about our products.

These powders, the products that are made therefrom, and their manufacturing processes are subject to one or more of the following United States Patents: 5,056,585; 5,172,751; 5,174,362; 5,411,608; 5,645,651; 6,183,572; 6,478,890; 6,979,409; 7,144,463